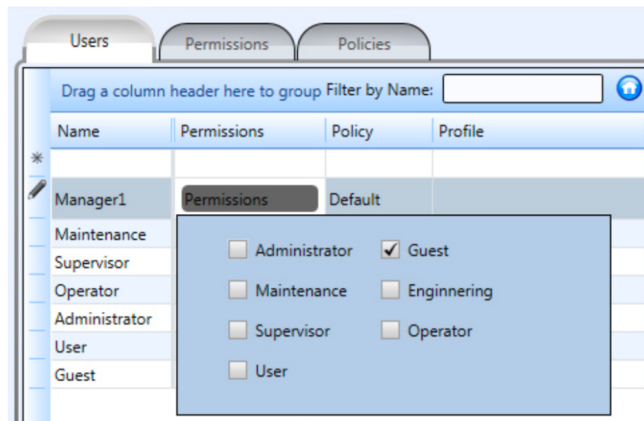


Security and Redundancy



Permission groups and user policies allow simple implementation of any Role or area-based security.

Primary Server IP:

Secondary Server IP:

On Primary Startup: ☒ Switch to primary, put secondary in stand-by
☐ If secondary is active, put primary in stand-by

Identifying the IP address of the servers and electing the switch options is the only configuration required to implement redundancy. Run any project on hot-standby fault-tolerant servers.

Complete redundancy scenarios:

- Hot-standby or hot-hot servers
- Redundant networks
- Redundant remote data servers
- Redundant PLC stations management

Security and Redundancy



Designed to deliver world-class mission-critical applications

Redundancy switch time and high volume data was tested to meet rigorous offshore requirements.

Group and User Permissions

Total flexibility to define privileges based on groups or specific users. Permissions can be global or tied to a specific display, object, or input action.

Runtime Users

Dynamically create users and store credentials in SQL databases. Get users from Active-Directory or third-party system for integrated security or unified login.

User Policies

Identification policies, session duration, control, automated logoff, e-sign, audit-trail, and a complete set of user management features are available.

FDA and NERC Regulated Applications

FactoryStudio allows delivering applications in conformance with Title 21 CFR Part 11, and it was designed following the applicable recommendations from NERC, such as the CIP-007-1-Cyber Security-System Management.

Security at the Core Level

Security must be implemented at the core, not applied externally. **FactoryStudio** modules have built-in security related components designed from the core.

Hot-standby Fault-tolerant Servers

FactoryStudio automatically initializes and continues to synchronize the primary and secondary server. The Device communication channels are also easily setup for redundant physical networks and redundant PLC nodes.

Database Redundancy

The Alarm and Historian database can be assigned to a third-party external cluster or replicated automatically when running on the **FactoryStudio** servers.

Project Configuration Synchronization

Engineering tools provide features to simplify configuration and updates in redundant scenarios.

Hot-swapping

Redundant or stand-alone servers allow dynamic switching of project versions, without interrupting service for connected clients and keeping the real-time database loaded.

Redundancy at the Core Level

Real-time tags, Devices, Alarms, Historian, Scripts, Clients, all **FactoryStudio**'s modules, were designed from the ground up to meet redundancy and hot-swapping requirements.



See “[Redundancy and Server Configuration](#)” for more information.